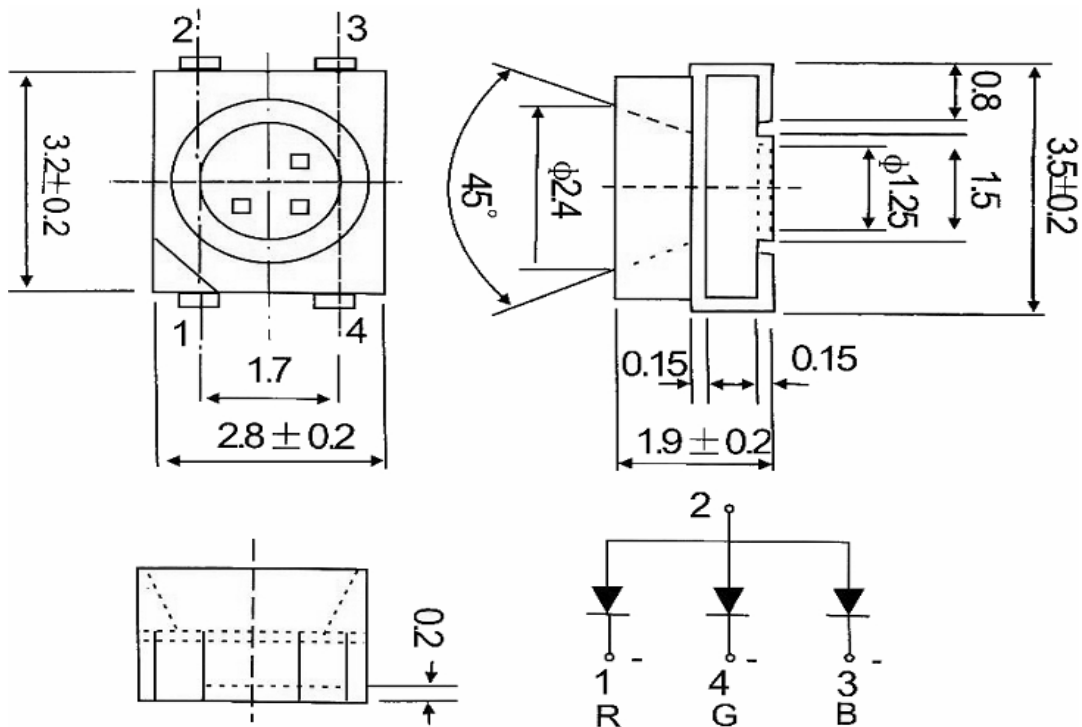




Applications

- Interior automotive lighting
- Optical indicators
- Communication Products
- Backlighting
- Toys

Technical Drawing



Recommended Soldering Pattern

Notes :

All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.

SMT Top View LED		
Blue	Green	Red
Part No.:		M11H5001
Customer:		

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Absolute Maximum Ratings

Ta=25°C

Item	Symbol	GaN / SiC	AlGaInP	Unit
Power Dissipation	P _D	---	---	mW
DC Forward Current	I _F	20	---	mA
Pulsed Forward Current	I _{FP} *	---	---	mA
Reverse Voltage	V _R	---	---	V
Operating Temperature	T _{OP}	---	---	°C
Storage Temperature	T _{ST}	-55 to 100	---	°C

* 0.1 msec pulse, 10% duty cycle

Electrcal / Optical Characteristics

I_F=20mA Ta=25°C

Emitting Color Material	Blue		Green	Red	
		GaN / SiC	GaN / SiC	AlGaInP	
Forward Voltage	typ.	3.5	3.5	2.0	V _F
	max.	4.3	4.3	2.4	V _F
Wavelength typ.	λ _D	470	525	639	nm
	λ _P	---	---	---	nm
	Δλ	---	---	---	nm
Color Temperature	min.	---	---	---	K
	max.	---	---	---	K
Luminous Intensity *	min.	32	125	63	mcd
	typ.	57	216	112	mcd
Reverse Current	max.	---	---	---	μA
Viewing Angle	2Θ1/2		130		

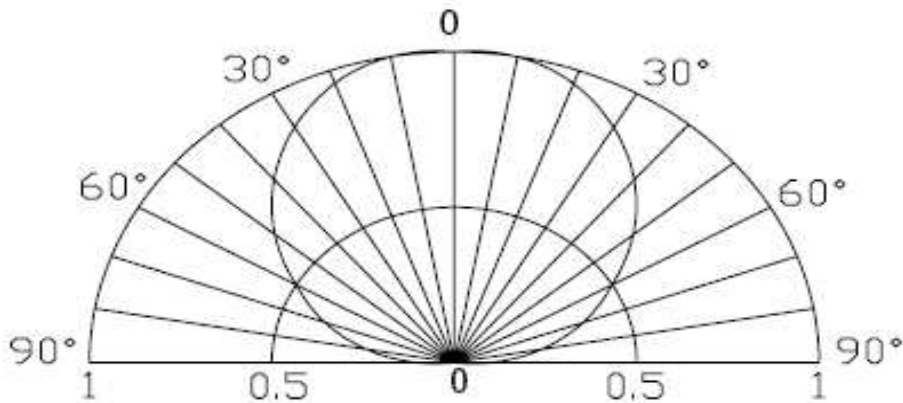
* Per NIST standards

SMT Top View LED			
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Directive Characteristics



SMT Top View LED	
<i>Blue</i>	<i>Green</i>
<i>Red</i>	
Part No.:	M11H5001
Customer:	

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Curvs

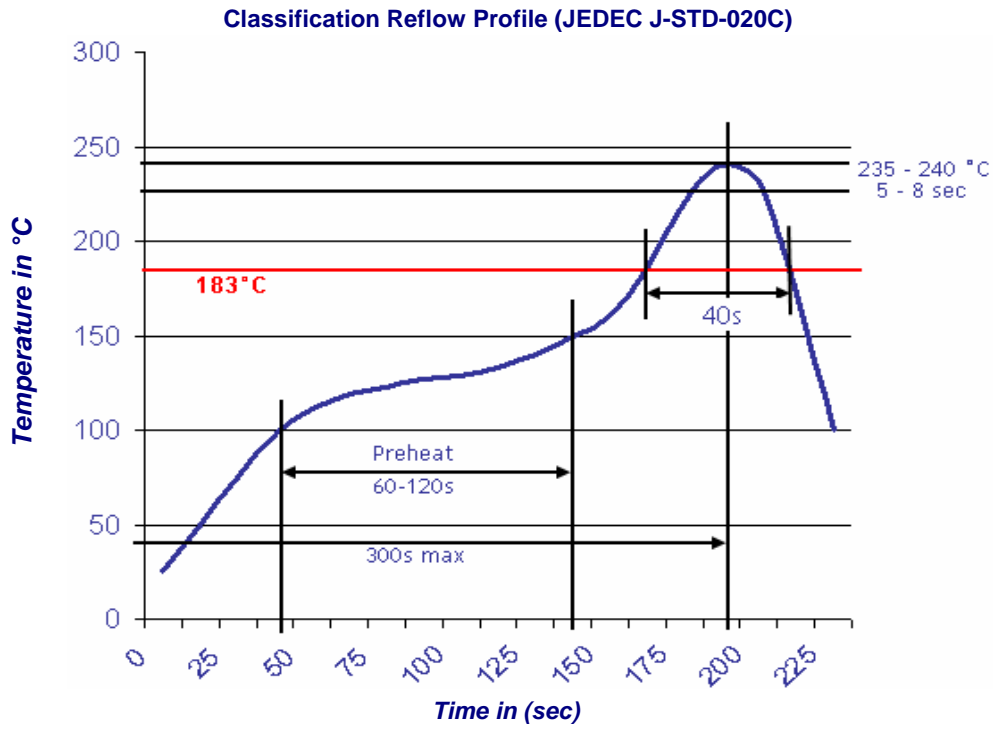
SMT Top View LED							
<i>Blue</i>		<i>Green</i>		<i>Red</i>			
Part No.:				M11H5001			
Customer:							

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Solder Condition

Lead Free Solder

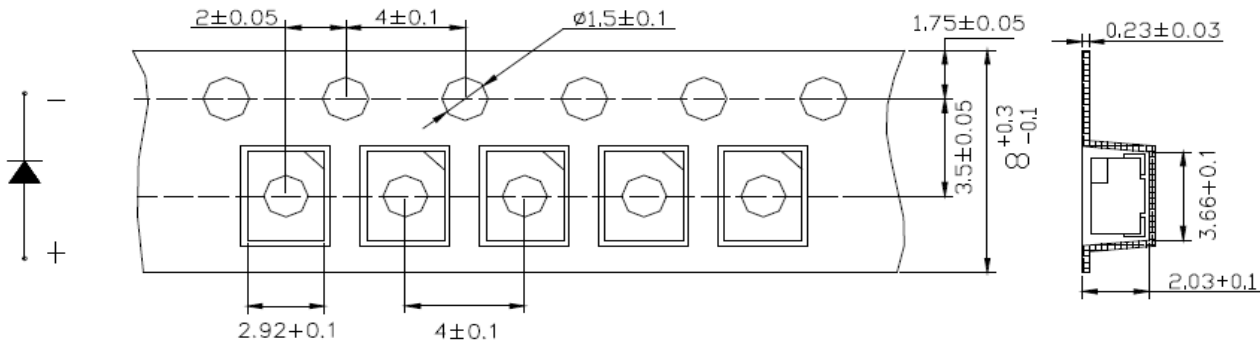


SMT Top View LED	
Blue	Green
Red	
Part No.:	M11H5001
Customer:	

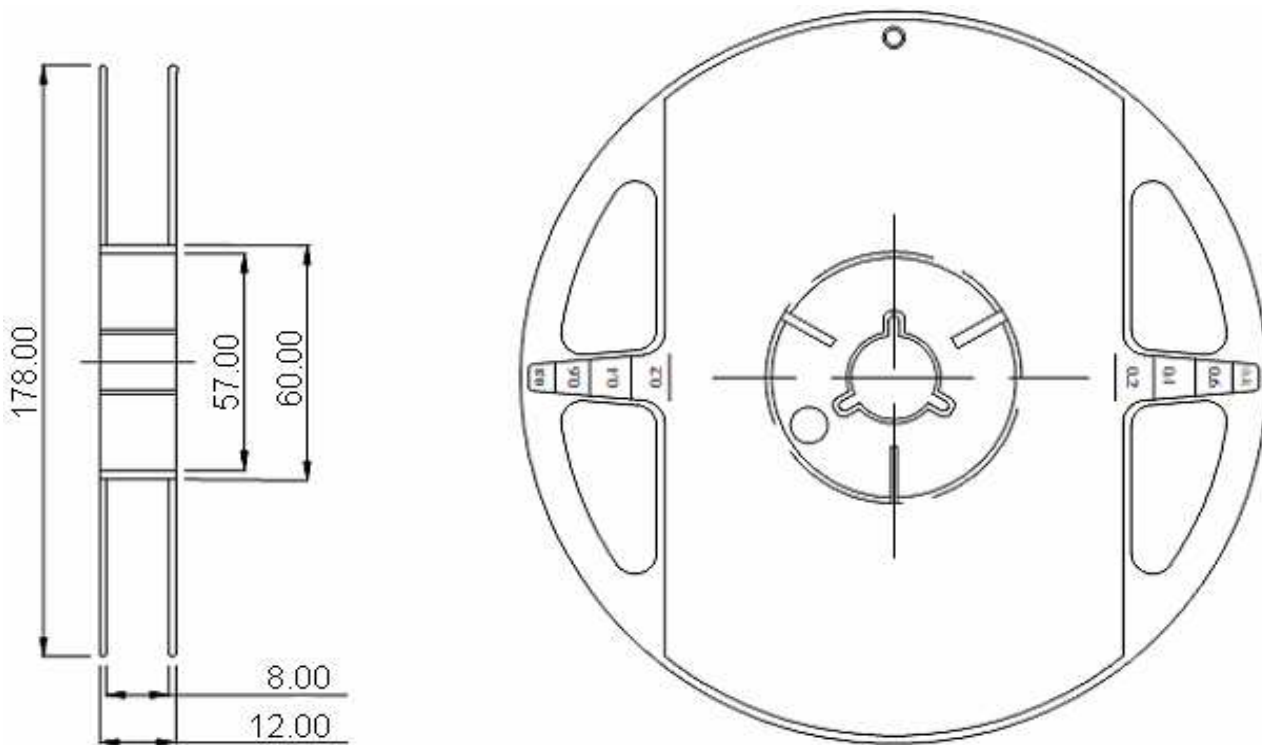
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Packing Specifications



Reel Specifications



SMT Top View LED		
Blue	Green	Red
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Customer:		

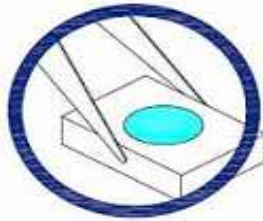
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Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Outside impact may scratch the silicone lens or damage the internal circuitry.

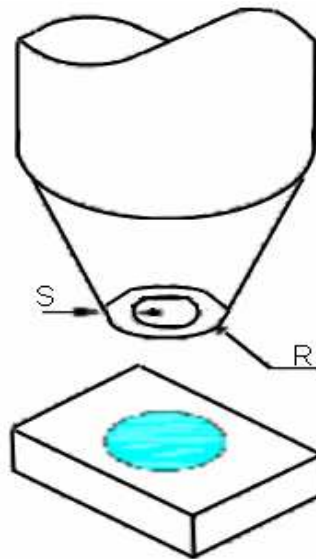


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4. The outer diameter of the TOP LED pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.

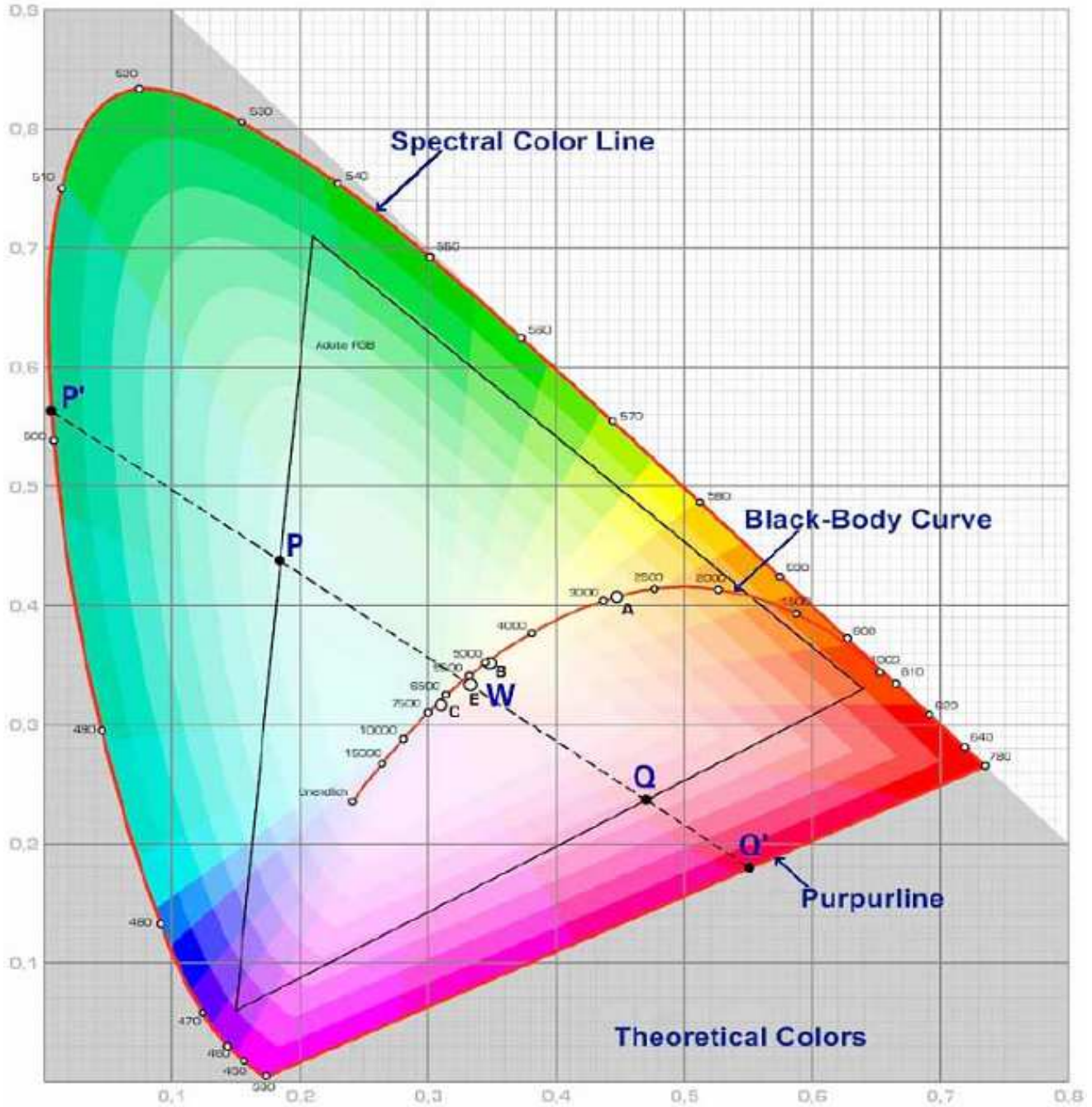


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Color table curve



SMT Top View LED		
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